

S2000

1K WASHPRIMER LIGHTGREY



DESCRIPTION

S2000 1K Wash Primer is an acid primer that's part of the compact Syrox refinish system. It's formulated specifically for use on bare metal and provides very good anti-corrosion protection.

SYROX REFINISH SYSTEM



PRODUCT LIST

- S2000 1K WASHPRIMER LIGHTGREY
- S8000 THINNER



FEATURES

- Suitable for use below SYROX S3110/ S3140 / S3170 Sanding Surfacer Plus.
- Provides excellent adhesion.
- Zinc chromate free.
- Corrosion Protection.

TECHNICAL DATA SHEET

S2000

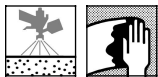
1K WASHPRIMER LIGHTGREY



Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Steel, galvanised steel and soft aluminium, sanded and cleaned.
Factory primer, lightly sanded.
Old or original paintwork (except thermoplastic paintwork) well sanded.
Surfaces treated with S1000 UNIVERSAL PUTTY and then sanded.



Standard		
	Volume	Weight
S2000	2	100
S8000	1	39



Pot life at 20°C: 0 min



	Spray nozzle	Spray pressure	
Compliant	1.3 - 1.5	1.5 - 2 bar	inlet pressure
HVLP	1.3 - 1.5	0.7 bar	atomisation pressure

see manufacturer's instructions



1 coat final flash-off: 10 min - 15 min at 20°C



DRYING	
20 °C	10 min - 15 min



Guideline for short wave IR equipment
Half power: 5 min



S3110/S3140/S3170 SANDING SURFACER PLUS

VOC compliant

2004/42/IIB(c)(780) 760: The EU limit value for this product (product category: IIB(c)) in ready to use form is maximum 780 g/l of VOC. The VOC content of this product in ready to use form is maximum 760 g/l.

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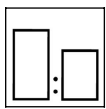


Products

S2000 1K WASHPRIMER LIGHTGREY

S8000 THINNER

Product mix



Mixing ratios with special agents are available in the productmix table on Colour Search and in the specific TDS.




DIN 4: 18 - 20 s at 20°C



15 µm per coat

Theoretical coverage

130 m²/l at 1 micron dry film thickness
Due to different Activator characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.
Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



Clean after use with a suitable solventbased guncleaner.

Remarks

- Only use plastic or inner coated metal cans.
- Dry sanding only allowed for lightly denibbing.
- Do not recoat with polyester-, epoxy- or waterborne products.
- Material has to be at room temperature (18-25°C) before use.
- Not suitable for application on thermoplastic paintwork.

TECHNICAL DATA SHEET

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Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Syrox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Syrox product range, unless explicitly indicated otherwise.

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